



# AutoMill RS

## Parts List

Description	Part No.
Encoder 5000 count (Angles)	15320
Encoder 1000 count ( Carriage)	15321
Encoder 360 count ( HD U/D)	15323
Encoder 60 count ( All Others)	15322
Encoder Coupling (Large)	56118
Encoder couplings (Medium)	55336
Encoder couplings ( Small)	55333
Encoder belt (Carriage)	6816
Encoder belt (angle)	109
Encoder cable (All Axis)	10788
Blade Motor 7.5 hp (Head #2,3,4)	74561
Blade Motor 10 hp (Head # 1)	1034
Blade Motor 10 hp (Head # 5)	74168
18" Saw Blade (Head #2,3,4)	60124
20" Saw Blade (Head #1)	6395
32" Saw Blade (Head #5)	60174
Blade Bolt	21188
Blade Mandrel (Head #2,3,4)	3830
Blade Mandrel (Head #1)	3829
Blade Mandrel (Head #5)	3832
Brake Caliper, Single Acting	71579
Brake Caliper, Double Acting	5095
Brake Disc 8" (Head #2,3,4)	70539
Brake Disc 10" (Head #1 & 5)	72489
Brake Puck	70536
Brake Disc Mandrel (Head #2,3,4)	3868
Brake Disc Mandrel (Head #1 & 5)	3816
O-ring (Double/Single Brake Piston)	70535
Brake Piston (Double Acting)	20026
Brake Piston (Single Acting)	71801
Angle Brake Caliper	74274
Holddown Servo Motor	37055
MC Servo Motors	37054
Servo Motor Gearbox Adapter	36529
Servo Power Cable 12 Meter	19241
Servo Feedback Cable 12 Meter	10826
Angle Gearbox (All Angles)	1376
Angle Gearmotor (All Angles)	56059
MC drive sprocket assy	8191
MC idler sprocket assy	25289
U/C Drive sprocket N/S 30 Teeth	72368
U/C Drive sprocket O/S 16 Teeth	8496
U/C Idler Sprocket N/S 24 Teeth	25289
U/C Idler Sprocket O/S 13 Teeth	531

Description	Part No.
Carriage Bearing	1252
MC I/O Bearing	72243
Carriage Spurgear	74273
Chain Dog	74504
Fall Off Stop Air Cylinder	5918
Seal Kit for Fall Off Stop Cylinder	15833
Lumber Stop T-Nut	20580
Bushing for HD & Lumber Stop	72547
HD U/D Spur Gear	8514
Clamp Coupling MC & HD I/O	8474
Incline Belt	8288
Shaker Pads	4450
Angle Encoder Pulley	633
Carriage Encoder Pulley	5636
Conveyor Speed Potentiometer	54439
Drive Board MMRG30U ( HD U/D & LS)	10513
Drive Board MMRG40U (All Others)	10514
Hold Down Spring	20891
.75 HP Motor (Head #1,3,5 U/D)	23017
.25 HP Motor (Head #2,4,5 I/O)	23015
Gearbox (Head #1 & 5 U/D)	56053
Gearbox (Head 3 U/D)	56054
Gearbox (Head #2,4,5 I/O)	56049
Modbus Plus Tap	56095
Modbus Plus Terminator	56094
Modbus Plus Cable	12730
PLC Relay Output Module 104DRA84000	56100
PLC CPU Module 140CPU11303	56117
PLC High Speed Counter Module	56102
Safety Relay Module	7950
Proximity Switch (Material Conveyors)	10744
Proximity Switch (Lumber Stop)	19593
Setup/Run/AS Switch Pilot Device	20295
Setup/Run/AS Switch Base With 2 NO	56825
Contact Block NC	20375
Cable Estop Assembly	54983
Estop Push Button Pilot Device	52721
Estop Push Button Base with 2 NC	19623
24 VDC Bulb	54463
Computer - Windows 7	30820
USB interface Module	37109
Hold Down U/D Linear Actuator	74332
Auto/Manual Switch Pilot Device	23031
Auto/Manual Switch Contact Base w/NC	19623



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**Order Alpine AutoMill RS parts today!**  
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