



AutoMill SC

Parts List

Description	Part No.
Blade Motor 7.5 hp (Head #2,3,4)	74561
Blade Motor 10 hp (Head # 1)	1034
Blade Motor 10 hp (Head # 5)	74168
18" Saw Blade (Head #2,3,4)	60124
20" Saw Blade (Head #1)	6395
32" Saw Blade (Head #5)	60174
Blade Bolt	21188
Blade Mandrel (Head #2,3,4)	3830
Blade Mandrel (Head #1)	3829
Blade Mandrel (Head #5)	3832
Brake Caliper, Double Acting	5095
Brake Disc 8" (Head #2,3,4)	70539
Brake Disc 10" (Head #1 & 5)	72489
Brake Puck	70536
Brake Disc Mandrel (Head #2,3,4)	3868
Brake Disc Mandrel (Head #1 & 5)	3816
O-ring (Double/Single Brake Piston)	70535
Brake Piston (Double Acting)	20026
Carriage Bearing	1252
MC I/O Bearing	72243
Cam Follower Bearing	73488
Carriage Spurgear	74273
Fall Off Stop Air Cylinder	5918
Seal Kit for Fall Off Stop Cylinder	15833
Lumber Stop T-Nut	20580
Bushing for HD & Lumber Stop	72547
HD U/D Spur Gear	8514
Clamp Coupling HD I/O	74422
Clamp Coupling MC I/O & HD U/D	73740
Incline Belt	8288
Shaker Pads	4450
Hold Down Spring	20891
MC drive sprocket assy	8191
MC idler sprocket assy	25289
U/C Drive sprocket	72368
U/C Idler Sprocket	25289
Setup/Run/AS Switch Pilot Device	20295
Setup/Run/AS Switch Base With 2 NO	56825
Contact Block NC	20375
Cable Estop Assembly	54983
Estop Push Button Pilot Device	52721
Estop Push Button Base with 2 NC	19623
Auto/Manual Switch Pilot Device	23031
Auto/Manual Switch Contact Base w/NC	19623

Description	Part No.
Master Controller	24598
Long Fiber Optic Cable	21381
Rack Power Supply	23188
Safety Relay Module	23189
Drive Module TB(Angles and Carriage)	23170
Drive Module TR (For All Other Axis)	23172
Resolver Feedback Cable 22' SC-A	21364
Encoder Feedback Cable 18' SC-A	21355
Power Cable 22' SC-A	21380
Resolver Feedback Cable 26' SC-B	24939
Encoder Feedback Cable 22' SC-B	24929
Power Cable 26' SC-B	24950
Relay with LED (Grey, used on outputs)	23419
ISO Relay (Green w/ White Module SC-A)	26121
Servo Motor (Angle #1,2,5)	36396
Servo Motor (Angle #3 & 4)	36395
Servo Motor (Carriage)	36392
Servo Motor (U/D #1 & 3)	36394
Servo Motor (U/D #5 & HD U/D)	36390
Servo Motor (All Other Axis)	36393
Servo Motor Coupler (MT to AKM)	36377
Gearbox (Angle 1 SC-A&B & Angle 5 SC-A)	20589
Gearbox (Angle 2 SC-A&B & Angle 5 SC-B)	20710
Gearbox (Angle 3 SC-A&B)	20711
Gearbox (Angle 4 SC-A&B)	20712
Gearbox (U/D #1,3&5 & I/O #2,4,5 & Carriage)	20588
Gearbox (Lumber Stop)	20658
Gearbox (All other axis)	20593
Chain Dog	74504
Proximity Switch (Material Conveyor SC-A)	23173
Proximity Switch (Lumber Stop & Carriage SC-A)	19593
Proximity Switch (Material Conveyor SC-B)	7287
Proximity Switch (Lumber Stop & Carriage SC-A)	20614
Contact (Blade #1&5)	26119
Contact (Blade #2,3,4)	24680
Overload (Blade #1&5)	23390
Overload (Blade #2,3,4)	23265
Main Safety Contactor	7999
Safety Relay	7950
24 VDC Bulb	54463
Lumber Bumper	3975
Air Knife	8821
N. O. Contact Block	20375
N. C. Contact Block	19615



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Order Alpine AutoMill SC parts today!
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